

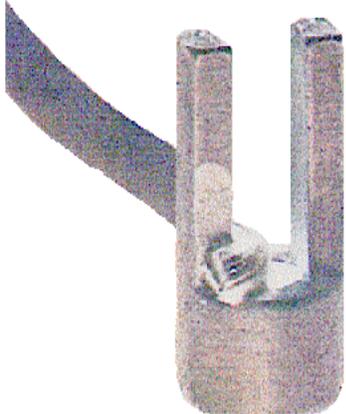
**PART I: TYPICAL ACCEPTABLE SOLDER CONNECTIONS**



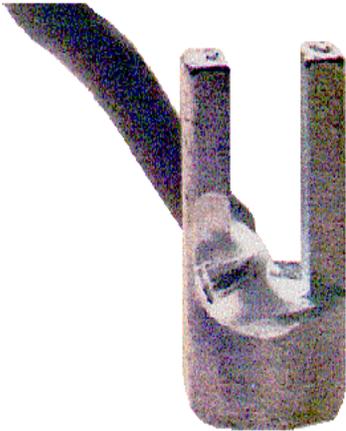
**FIGURE 13**



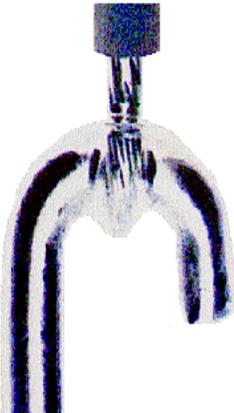
**FIGURE 14**



**FIGURE 15**



**FIGURE 16**



**FIGURE 17**



**FIGURE 18**

<b>PART I. TYPICAL ACCEPTABLE SOLDER CONNECTIONS</b>	
<p>FIGURE 13</p> <p>PWB terminal mounting: Soldering of turret terminal to pad.</p> <p>MINIMUM ACCEPTABLE</p>	<p>FIGURE 14</p> <p>PWB terminal mounting: Soldering of turret terminal to pad.</p> <p>MAXIMUM ACCEPTABLE</p>
<p>FIGURE 15</p> <p>Bifurcated terminal termination: Single wire.</p> <p>MINIMUM ACCEPTABLE</p>	<p>FIGURE 16</p> <p>Bifurcated terminal termination: Single wire.</p> <p>MAXIMUM ACCEPTABLE</p>
<p>FIGURE 17</p> <p>Hook terminal termination; Single wire.</p> <p>MINIMUM ACCEPTABLE</p>	<p>FIGURE 18</p> <p>Hook terminal termination; Single wire.</p> <p>MAXIMUM ACCEPTABLE</p>